

An innovative fabrication process that manipulates both the temperature and the direction of air flow into blown glass. The result is a slightly distorted sphere with an interior landscape of satellite shapes, including an opaque milk glass diffuser that houses either a low-voltage xenon or LED lamp.

The flexible copper suspension provides a different compositional reading and a range of sculptural forms.







Designed by Omer Arbel, 2009 www.bocci.ca



1.8w LED or 20w xenon

Material

Blown glass, flexible copper tubing, electrical components, copper hardware, and white powder coated canopy. Patent

US Patent # D687,740 EU Patent # 001695834-001 to 004





28 copper



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28 copper



Designed by Omer Arbel, 2009 www.bocci.ca



Designed by Omer Arbel. 2009







copper

Omer Arbel

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PENDANTS:	five
MOUNTING:	white powder coated canopy 203mm (8") in diameter x 32mm (1.3") deep
LAMPING:	1.8w LED or 20w xenon
CABLE:	fixed lengths. 3000mm (10') standard / up to 9900mm (32') maximum
MATERIALS:	blown glass, flexible copper tubing, electrical components, copper hardware, white powder coated canopy
WEIGHT:	approximately 7.25kg (16lb)
RANSFORMERS:	integral

DESCRIPTION

28.5c is a random configuration of five 28 pendants hung from a round canopy The pendants are designed to hang in a random configuration at times clustering together and others trailing off. The result is an ambient installation or field of light.

28 is an exploration of specificity in manufacturing. Instead of designing form itself, here the intent was to design a system of making that yields form. Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of imploded inner shapes, one of which acts as a shade for the light source.

The 28 copper series provides a different compositional reading that results from shaping the copper tubing during installation. Pendants can be angled in any direction to provide a range of sculptural forms. The copper will weather and tarnish, registering the passage of time in its patina.

Standard 28s are made with clear glass exterior spheres and milk white interior lamp holder cavities. 28s are possible with infinite versatility in colour compositions, sizes and shapes.

NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Unless otherwise noted when ordering, all fixtures will be outfitted to be xenon compatible
- + Preset lengths may have a variance of +/- 50mm (2")
- + As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

US Patent # D687.740 EU Patent # 001695834-001 to 004



Made in Vancouver. Canada

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approx 7.25kg (16lb)

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BOCC

203 (8")	Line Neutral (black) (white) white (LED) black (LED) black (110V) black (110V) black (110V)		* KANA KANA		central cap	
1 Measure and mark the light	2 Connect transformers inside	3 Tuck the transformer and	4 Separate the copper tubes	5 Each copper length	6 Plug the lamp into the socket.	7 Clean fingerprints from glass
fixture canopy position on the ceiling	the canopy to line voltage. Xenon (110V) or LED: connect the black wire to black and white wire to white wire. Xenon (230V): connect black wire to brown wire and white wire to blue wire.	wiring into the junction box, if available. If junction box is not available, use the back plate to enclose the wiring and transformer into the fixture. Mount canopy directly to junction box with fasteners provided or affix directly to	Very carefully uncoil the copper tube with both hands to avoid kinking. Note: be very careful not to overbend the copper tubes as it will leave a permanent kink that can not be removed.	terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheath into place by hand ensuring that it is adequately tightened. Tools are not required.	Install 28 pendant by inserting the socket into the opening and then threading the copper cap into the pendant by hand. Do not over tighten. Note: Once the pendant is added, it will pull the copper downwards. The pendant will	For additional assistance, please contact Bocci:
	For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.	structural ceiling surface.		Compose the copper tubing according to the intended design aesthetic.	try to hang directly below the canopy as the copper is not rigid enough for long horizontal compositions.	Vancouver sales@bocci.ca www.bocci.ca
	Note: As an option, Bocci recommends mounting transformers remotely in a close, accessible and hidden location for ease of long term					Berlin europe@bocci.ca www.bocci.ca
	maintenance. Installation to be done by certified personnel to ensure compliance with the code.					US Patent # D687,740 EU Patent # 001695834- 001 to 004
						Made in Vancouver, Canada



120V Transformer



240V Transformer



WH-601E6A-3C

PRIMARY:	AC 120V 50/60Hz, 500mA
SECONDARY:	12V AC (10w min 60w max.)
LAMPING:	10w lamps: 1-6 20w lamps: 1-3
DIMMING:	Dimmable using minimum 2 x 10w lamps or 1 x 20w lamp using low voltage electronic and trailing edge dimmers only.
NOTES:	Auto stop protected Class 2 power unit Electronic transformer for xenon lamps only
DIMENSION:	70mm (2.8") x 36mm (1.4") x 20mm (0.75")
ESIGNATION:	60 WATT C E124867

WH-602W

PRIMARY:	AC 230V-240V 50Hz, 260mA
SECONDARY:	11.5V AC (10w min 60w max.)
LAMPING:	10w lamps: 1-6 20w lamps: 1-3
DIMMING:	Dimmable using minimum 2 x 10w lamps or 1 x 20w lamp using low voltage electronic and trailing edge dimmers only.
NOTES:	Auto stop protected Class 2 power unit Electronic transformer for xenon lamps only
DIMENSION:	63mm (2.5") x 35mm (1.4") x 26mm (1")
ESIGNATION:	
	IP65 🔲 🖨 ta: 50°C tc: 80°C

240V Transformer



WH-602S

PRIMARY:	AC 230V-240V 50Hz, 260mA
SECONDARY:	11.5V AC (10w min 60w max.)
LAMPING:	10w lamps: 1-6 20w lamps: 1-3
DIMMING:	Dimmable using minimum 2 x 10w lamps or 1 x 20w lamp using low voltage electronic and trailing edge dimmers only.
NOTES:	Auto stop protected Class 2 power unit Electronic transformer for xenon lamps only
DIMENSION:	117mm (4.5") x 36mm (1.4") x 16mm (0.6")
ESIGNATION:	60 €€

Transformers product specification

For additional assistance, please contact Bocci:

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LED Design by Omer Arbel PRODUCT SPECIFICATION

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											38 (1.5°)	
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										38 (1.5°)	38 (1.5 ⁻)	
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	38 (1.5 ⁻)	38 (1.5 ⁻)	38 (1.5°)	38 (1.5 ⁻)	38 (1.5°)	38 (1.5°)						



12.5 (0.5")

WATTAGE:	1.8w
COLOUR TEMPERATURE:	2600k
CRI:	75 (100 is daylight)
LIGHT OUTPUT:	142 lumens
EFFICIENCY:	60 lm/w
LAMP LIFE:	25,000 hours

DESCRIPTION

The Bocci 1.8w LED lamping option offers a longer-life, energy efficient alternative to typical halogen or xenon lamps. This proprietary and worldwide patent pending design utilizes Bocci's standard G4 lamp holder (9.1mm/0.36" in diameter), which is designed to accept either the Bocci xenon lamp or the Bocci LED lamp. The possibility of dual usage allows the opportunity for existing chandeliers with xenon lamping to be retrofitted on site to LED along with the appropriate driver.

This unique replacement design is unlike typical embedded xenon fixtures as it eliminates the waste associated with catastrophic failures that leave no choice but to replace the entire fixture. When it comes time to relamp, the xenon heads may simply be replaced, as with conventional lamps. Bocci xenon lamp keeps the fixture out of landfills in the future, protects your investment and introduces a significant saving of energy.

NOTES

+ Purchase replacement lamps online at www.bocci.ca/lamps

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WATTAGE:	20w
COLOUR TEMPERATURE:	2600k
CRI:	100 (100 is daylight)
LIGHT OUTPUT:	196 lumens
EFFICIENCY:	19.03 lm/w
DIMMABLE:	yes
LAMP LIFE:	20,000 hours

DESCRIPTION

The Bocci 20w xenon lamping option offers a longer-life, energy efficient alternative to typical halogen or xenon lamps. This proprietary and worldwide patent pending design utilizes Bocci's standard G4 lamp holder (9.1mm/0.36" in diameter), which is designed to accept either the Bocci xenon lamp or the Bocci LED lamp. The possibility of dual usage allows the opportunity for existing chandeliers with xenon lamping to be retrofitted on site to LED along with the appropriate driver.

This unique replacement design is unlike typical embedded xenon fixtures as it eliminates the waste associated with catastrophic failures that leave no choice but to replace the entire fixture. When it comes time to relamp, the xenon heads may simply be replaced, as with conventional lamps. Bocci xenon lamp keeps the fixture out of landfills in the future, protects your investment and introduces a significant saving of energy.

NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires electronic low-voltage, trailing edge dimmer
- + When replacing, do not touch bulb with bare hands

RoHS ${f C}{f C}$

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